



Dart Aerospace Ltd.
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D2366
Job Sheet 183861



Part No: D2366

Job Qty: 20 ea

Part Name: Lock Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP B 00.05.04 Reformat EC IPP Rev:C Now on Waterjet 07-04-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		10/5/18	0.01	0.80	Waterjet 1		8/18/18/2018
120	QC	20 pcs		10/5/18	0.00	0.00	QC8		OCT 01 2018 68
130	Small Fab	20 pcs		10/5/18	0.00	0.50	Small Fab		9-89
140	Packaging	20 pcs		10/5/18	0.00	0.00	Packaging3		OCT 04 2018
150	QC21-SA	20 Ea		10/5/18	0.00	0.00	QC21		OCT 04 2018

Part Op 100 - 1-Cut as per Dwg 2366
Descriptions: 130 - Tumble and stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	.3480 sf (.0174 ea)	100-Waterjet	505801

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S20GA	0	265	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Handle	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	0.195
2	Lock Handle	0.750Inches ± 0.010	0.760 0.740		0.754
3	Lock Handle	0.344Inches ± 0.010	0.354 0.334		0.345
4	Lock Handle	1.196Inches ± 0.010	1.206 1.186		1.199
5	Lock Handle	2.750Inches ± 0.010	2.760 2.740		2.753

Plex 9/27/18 2:24 PM Dart. Gagnon. Michelle

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Container No: S114706



Part: D2366

Job No: 183861

Serial No/Batch: S114706

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/30/18